

INSTALLATION MANUAL

Vehicle: 2004-2008 Ford F150, 2WD and 4WD Chase Kit 2009-2014 Ford F150, 2WD and 4WD Chase Kit 2015+ Ford F150, 2WD and 4WD Chase Kit

Part # F10UXX

Level 1 Install: Bolt on

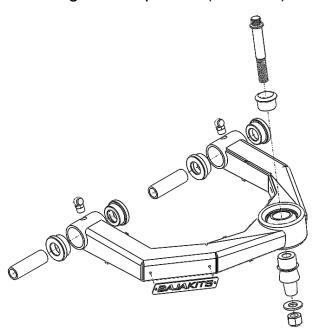
Install Time: 2 hours (approximate)

**NOTE: Read through entire installation manual before deciding whether to attempt the procedure. Do not attempt if you do not possess the proper know-how and tools necessary to complete the installation.

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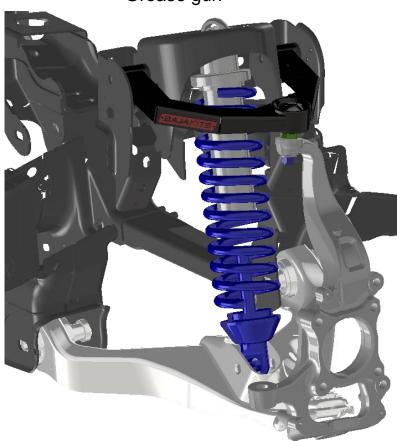
Parts List:

- LH & RH Upper Control Arm (UCA)
 - Uniball (installed)
 - Delrin Bushings (installed)
 - Crush sleeves (installed)
 - Baja Kits badges (installed)
 - Zerk fittings (installed)
 - Misalignment spacers (installed)



Tool List:

- SAE Socket/wrench set
- Metric Socket/wrench set
- Torque wrench
- 1/2" 12 point socket
- Grease gun





- 1. Lift truck and place on jack stands (chock rear wheels)
- 2. Remove front wheels
- 3. Remove stock UCA on both sides
- 4. Install Baja Kits upper control arm using supplied hardware
 - Reuse the stock upper control arm bolt
 - Torque UCA pivot bolt to manufacturer specifications
 - Torque the 12 point bolt on the spindle to 100 ft-lbs
- 5. Grease the inner pivots on the UCA







- 6. Put wheels and tires back on and torque to manufacturer specifications
- 7. Have alignment checked after installation
- 8. Check and re-torque bolts after the first 500 miles
- 9. Grease inner pivots as needed or at regular service intervals
- 10. Follow procedures laid out in the "General Maintenance Manual" for the lifetime of the truck





FOR ANY TECHNICAL QUESTIONS OR SUPPORT, PLEASE CONTACT BAJA KITS AT 949-566-8615

Rev	Description	Date	Initial
-	Initial Release	5/24/2017	JOS

